

## Tapping attachments with automatic reversal for conventional machines



### Features and Advantages

- rugged design
- short lengths
- 1:1 reverse speed
- for heavy applications like drill tapping or roll form tapping
- SPD QC also recommended for pipe taps

### Dimensions

Model	D mm	d mm	Self-feed mm	Weight kg
SPD-3	53	19	3	0.5
SPD-5	69	27	5	1.4
SPD-7	76	36	7	2.1
SPD-9A	103	57	10	5.0
SPD-3 QC	53	28	3	0.5
SPD-5 QC	69	36	5	1.4
SPD-7 QC	76	54	7	2.1
SPD-9A QC	103	76	10	5.0
SPD-11 QC	146	90	13	14.0

**Note:** When using Roll Form Taps the tool's tapping capacity must be reduced by 25%.  
 \* These special thread mounts are only for Burgmaster machines.  
 All dimensions are shown in mm. 25.4mm = 1"

Model	Capacity (steel)	Collets Rubber Flex Order Code (Shank Ø)	Mounts S		Order code	L mm	Max. RPM
			Taper mounts	Thread. mounts			
SPD-3	M1.4–M7 #0 - 1/4"	21600 (2.5-4.5) 21700 (4.5-6.5)	JT6 B16 JT33		18306	118	2000
					18316		
					18333		
					18337		
					18350		
SPD-5	M3–M12 #6 - 1/2"	22100 3.5-6.5) 22200 (6.5-10.0)	JT6 B16 JT33		18362	148	1500
					18506		
					18516		
					18533		
					18537		
SPD-7	M5–M18 #10 - 5/8"	24100 (4.5-10.0) 24500 (9.0-15.0)	JT3		18550	138	1200
					18575		
					18587		
					18703		
					18750		
SPD-9A	M10–M30 1/2" - 1 1/8"	26100 (10.0-16.0) 26200 (16.0-23.0)	JT4	1 1/2"–18	18762	175	600
					18787		
					17904		
					17915		
					200		
SPD-3 QC	M1.4–M7 #0 - 1/4"	Nr 0	B16 JT33		18216	109	2000
					18233		
					18237		
					18250		
					18262		
SPD-5 QC	M3–M12 #6 - 1/2"	Nr 1	B16 JT33		18275	109	1500
					18416		
					18433		
					18450		
					18462		
SPD-7 QC	M5–M18 #10 - 5/8"	Nr 2	JT3		18487	130	1200
					18603		
					18650		
					18662		
					18687		
SPD-9 QC	M10–M30 1/2" - 1 1/8"	Nr 3	JT4		17804	159	600
					17815		
SPD-11 QC	M22–M42, 3/4" - 2"	Nr 4			17815	189	400
					18100	236	400

**Note:** SPD-11 QC Recommended capacity 1 1/2" steel, 2" aluminum



RF Multi-range Collets



Torque Bar



Arbors



Quick-Change Adapters