



### Torque Setting Data For Pipe Taps

<i>Tap Size And Pitch</i>	<i>Minimum Tapping Torque</i>	<i>Maximum Tapping Torque</i>	<i>Tap Breaking Torque (low Strength)</i>	<i>Tap Breaking Torque (High Strength)</i>	<i>Required Horsepower (Minimum)</i>	<i>Tap Holder Setting (Normal)</i>	<i>Tap Holder Setting (Minimum)</i>	<i>Tap Holder Setting (Maximum)</i>
1/16-27	60	120	75	150	1/2	90	80	150
1/8-28	80	160	180	300	1/2	130	110	220
1/4-18	200	500	500	800	1	350	350	500
3/8-18	300	600	700	1000	1	400	400	550
1/2-14	800	1300	1500	2000	1 1/2	850	800	1400
3/4-14	1000	1500	1800	2300	1 3/4	1200	1000	1600