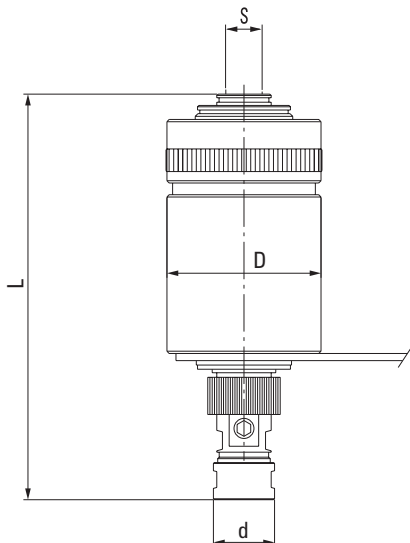


**Self-reversing tapping attachments with high-speed reverse, pre-selective torque control and adjustment for shallow depth tapping**



- adjustable depth control for shallow blind hole
- easy handling, compact design
- less tap breakage due to pre-selective torque control
- easy adaption with multiple interchangeable arbors
- reduced cycle time through increased 1.75:1 reverse speed
- only 2 Rubber Flex collets per model required.

**How to Order**

Please select the tapping attachment (A) and arbor (C) to fit your application. Choose an arbor to fit the thread or taper mount of the tapping attachment, with the Morse Taper, R8 or straight shank to fit your machine. Please order rubber flex collets and torque bars separately .

**Dimensions**

Model	D	d	Self-feed	Weight kg
30TC/DC	48	19	1.5-3.5	0.5
50TC/DC	70	27	2-6	1.2
70TC/DC	76	36	3-9	2.3

(A) Model	Order code	Capacity (steel)	Collets Rubber Flex	Max. RPM	Mounts S		L
					Taper mounts	Thread. mounts	
30TC/DC	14306	M1.4-M7 #0 - 1/4"	21600 21700	2000	JT6 B12 B16 JT33		122
	14312						
	14316						
	14333						
	14331						
	14337						
	14350						
	14362						
50TC/DC	14506	M3-M12 #6 - 1/2"	22100 22200	1500	JT6 B16 JT33		169
	14516						
	14533						
	14537						
	14550						
	14562						
70TC/DC	14703	M5-M18 #10 - 5/8"	24100 24500	1200	JT3 B18		191
	14718						
	14750						
	14762						
	14787						

**Note:** When using Roll Form Taps the tool's tapping capacity must be reduced by 25 %.  
 \* These special thread mounts are only for Burgmaster machines.  
 All dimensions are shown in mm. 25.4mm = 1"

