

Tapping attachments with automatic reversal for conventional machines



Features and Advantages

- rugged design
- short lengths
- 1:1 reverse speed
- for heavy applications like drill tapping or roll form tapping
- SPD QC also recommended for pipe taps

Dimensions

Model	D mm	d mm	Self-feed mm	Weight kg
SPD-3	53	19	3	0.5
SPD-5	69	27	5	1.4
SPD-7	76	36	7	2.1
SPD-9A	103	57	10	5.0
SPD-3 QC	53	28	3	0.5
SPD-5 QC	69	36	5	1.4
SPD-7 QC	76	54	7	2.1
SPD-9A QC	103	76	10	5.0
SPD-11 QC	146	90	13	14.0

Note: When using Roll Form Taps the tool's tapping capacity must be reduced by 25%.
 * These special thread mounts are only for Burgmaster machines.
 All dimensions are shown in mm. 25.4mm = 1"

Model	Order code	Capacity (steel)	Collets	Max. RPM	Mounts S		L mm
					Taper mounts	Thread. mounts	
SPD-3	18306	M1.4–M7 #0 - 1/4"	21600 21700	2000	JT6 B16 JT33		118
	18333						
	18337						
	18350						
	18362						
SPD-5	18506	M3–M12 #6 - 1/2"	22100 22200	1500	JT6 B16 JT33		148
	18516						
	18533						
	18537						
	18550						
	18575						
	3/8"–24 1/2"–20 3/4"–16* 7/8"–20	138 148					
SPD-7	18703	M5–M18 #10 - 5/8"	24100 24500	1200	JT3		175 162
	18750						
	18762						
	18787						
SPD-9A	17904	M10–M30 1/2" - 1 1/8"	26100 26200	600	JT4		228 200
	17915						
SPD-3 QC	18216	M1.4–M7 #0 - 1/4"	Nr 0	2000	B16 JT33		109
	18233						
	18237						
	18250						
	18262						
	18275						
	3/8"–24 1/2"–20 5/8"–16* 3/4"–16*	96 104 109					
SPD-5 QC	18416	M3–M12 #6 - 1/2"	Nr 1	1500	B16 JT33		130
	18433						
	18450						
	18462						
	18487						
	1/2"–20 5/8"–16* 7/8"–20	122 130					
SPD-7 QC	18603	M5–M18 #10 - 5/8"	Nr 2	1200	JT3		159 147
	18650						
	18662						
	18687						
SPD-9 QC	17804	M10–M30 1/2" - 1 1/8"	Nr 3	600	JT4		159 217
	17815						
SPD-11 QC	18100	M22–M42, 3/4" - 2"	Nr 4	400			217 236

Note: SPD-11 QC Recommended capacity 1 1/2" steel, 2" aluminum



RF Multi-range Collets



Torque Bar



Arbors



Quick-Change Adapters



Speed Chart